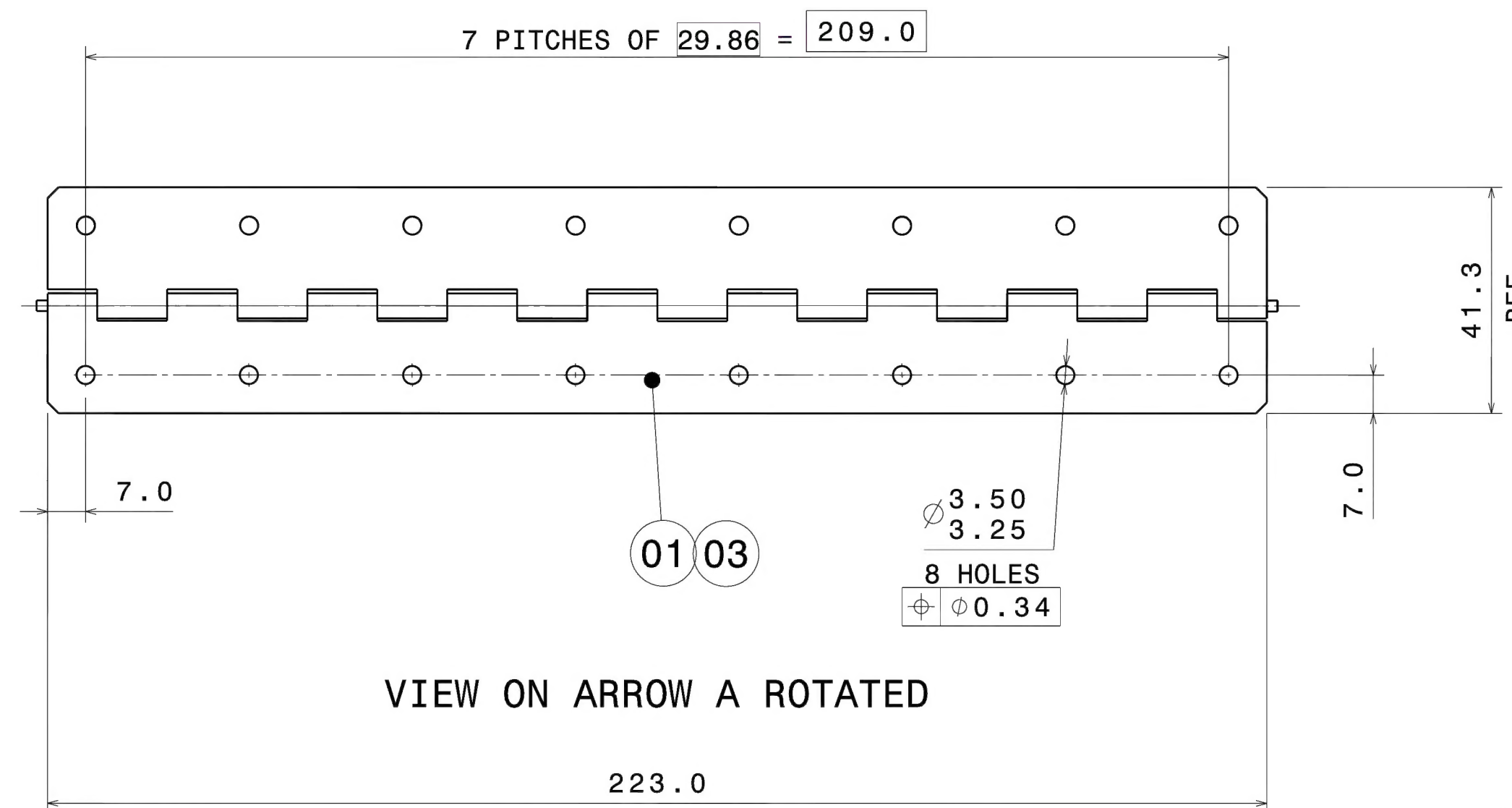


ISO VIEW



VIEW ON ARROW A ROTATED

- ## NOTES

1. PRIOR TO ASSY REMOVE ALL BURRS AND SHARP EDGES OF REFS 01, 02, 03 & 04.
2. PART MAY BE MANUFACTURED FROM SUITABLE M20001 HINGE MACHINED TO SUIT.
3. FINISH:- PRIOR TO ASSY, SULPHURIC ANODISE REFS 1,2,3 & 4 TO DEF. STAN. 03-25.
PRIME REFS 1, 2, 3 & 4 USING REFS 06, 07 & 08.
4. CUT HINGE PIN REF 05 TO SPECIFIED LENGTH AND BREAK CUT EDGES.

REF	PART NUMBER	PER ASSY PORT	PER ASSY STBD	DESCRIPTION	MATERIAL /REMARKS
01	QB21934 -ND	1	-	HINGE	MS20001-6 TYPE H
02	QB21935 -ND	1	-	HINGE	MS20001-6 TYPE H
03	QB22008 -ND	-	1	HINGE	MS20001-6 TYPE H
04	QB22032 -ND	-	1	HINGE	MS20001-6 TYPE H
05	QB22049 -ND	1		HINGE PIN	MS20253P2-600
06	QD3088 -133	A/R		PRIMER	- - -
07	QD3088 -134	A/R		CATALYST	- - -
08	QD3088 -135	A/R		THINNERS	- - -

PART MARK TO QD5016  1 & 4

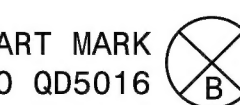
QB22047 - PORT - AS DRAWN
QB22048 - STBD - OPP. HAND

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UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN	
MILLIMETRES	
TOLERANCES ARE:	
DECIMALS	ANGLES
X. ± 1.0	± 0.5 DEG
.X ± 0.5	
.XX ± 0.25	
.XXX ± -	
SURFACE FINISH	3.2
DO NOT SCALE DRAWING	



DRG PER ASME
Y14.5M-1994
OR
BS 8888

APPROVALS		DATE
DRAWN BY	S D CLARKE	26 SEP 2014
DRG CHK	T CLARK	26 SEP 2014
PROJ ENG		
MFG ENGR		
TECH APRL		
DSGN APRL		
DSGN APRL	E C BULA	26 SEP 2014
CONTRACT NO		

				Pall Corporation	
PALL AEROPOWER ENGINEERING,			PORTSMOUTH, ENGLAND		
TITLE					
ASSEMBLY HINGE					
SIZE A2.	CAGE CODE U0088	DRG NO QB22047/QB22048		ISS P2Y	
SCALE	1:1	WEIGHT	SHEET A OF A		